

Date: Wednesday, 9/24/2008 10:00:37 AM
 User: David Duval

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BAR
Job Number : 05042	
Estimate Number : 13482	
P.O. Number :	Part Number : D38063
This Issue : 9/24/2008 S.O. No. :	Drawing Number : PROTO
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : R & D SM/MED FAB	Drawing Revision : PROTO
Previous Run : 40676	Material :
Written By : <u>DD 08/09/24</u>	Due Date : 10/1/2008 Qty: 1 Um: Each
Checked & Approved By :	
Comment : Est Rev:A 08-07-21 new issue DD verified by:ec	
Est Rev:B 08-09-23 redesign DD verified by:EC	

Additional Product

SCRAP **PROTOTYPE**

Job Number:



FOR ENGINEERING USE ONLY

Seq. #: Machine Or Operation: Description :

1.0 M304S188 304 SHEET 0.188



MAT NOT PULLED



Comment: Qty.: 0.0709 sf(s)/Unit Total : 0.0709 sf(s)

304 SHEET 0.188

batch: 101104

B 8-9-29

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3806

Dwg Rev: PROTO

Prog Rev: TYPE

B 8-9-29

2

2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



B 8-9-29

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK

**ENGINEERING
APPROVAL**

Comment: SECOND CHECK

5.0 PACKAGING 1 PACKAGING RESOURCE #1



FOR ENGINEERING USE ONLY

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

Date: Wednesday, 9/24/2008 10:00:37 AM
User: David Duval

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BAR

Job Number: 05042

Part Number: D38063

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



charge to w/o # 00255A

- SCRAP parts 11/01/02
- New design

DART AEROSPACE LTD	Work Order: 05042
Description: BAR	Part Number: D3806-3
Inspection Dwg: D3806-3, Rev: PROTO TYPE	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X

x

[illegible]

Measured by:	IB
Date:	8-9-29

Audited by:	
Date:	

Prototype Approval:	
Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3806-3 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR: <u>05042</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08.10.02	N/A	WRONG ENG DWS DESIGN CHG	CP 08.10.02 per QSI 042	SCRAP No Replace	CP 08.10.02	✓ 08.10.02	CP 08.10.02 per QSI 042	✓ 08.10.02

NOTE: Date & initial all entries